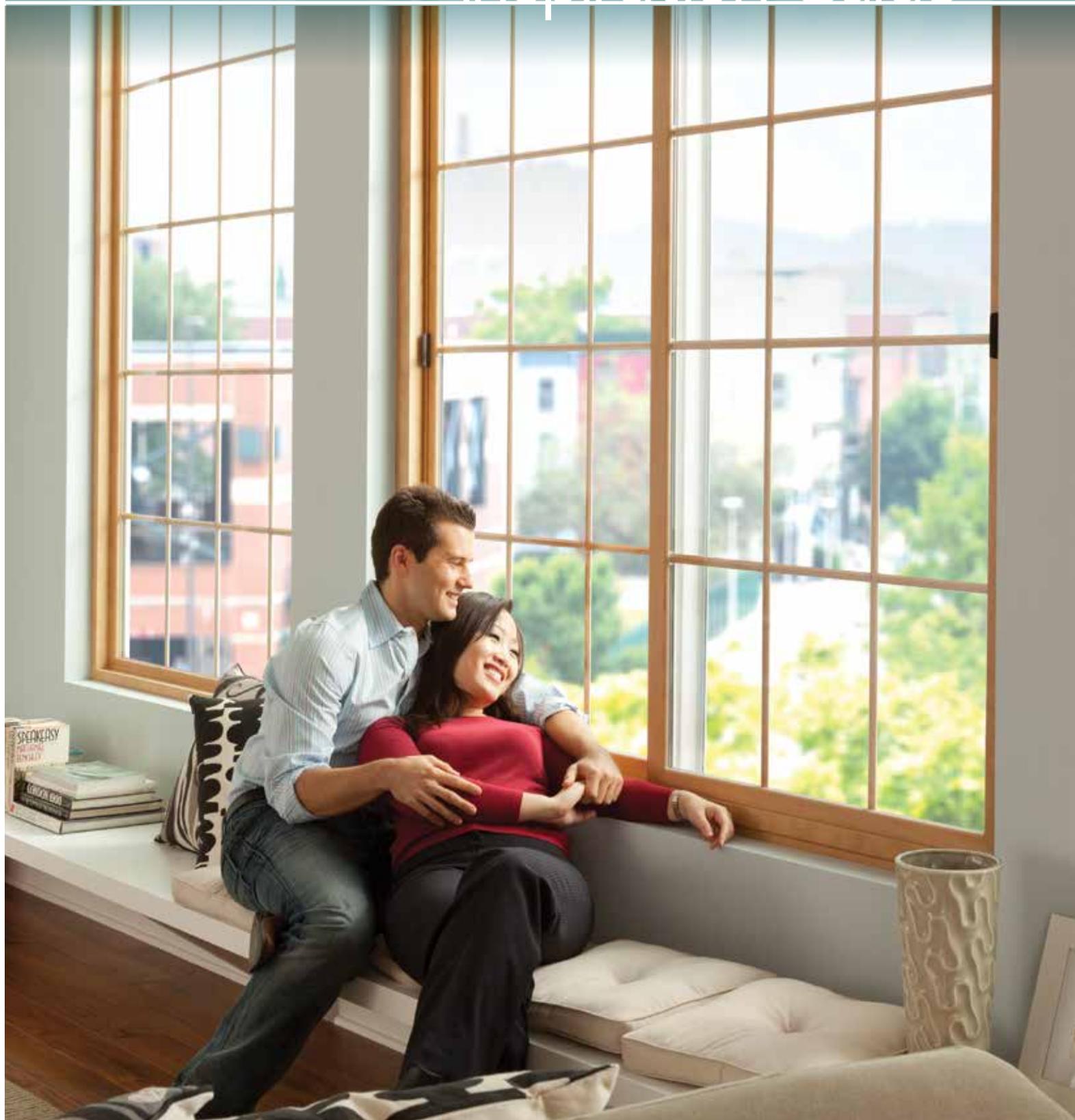
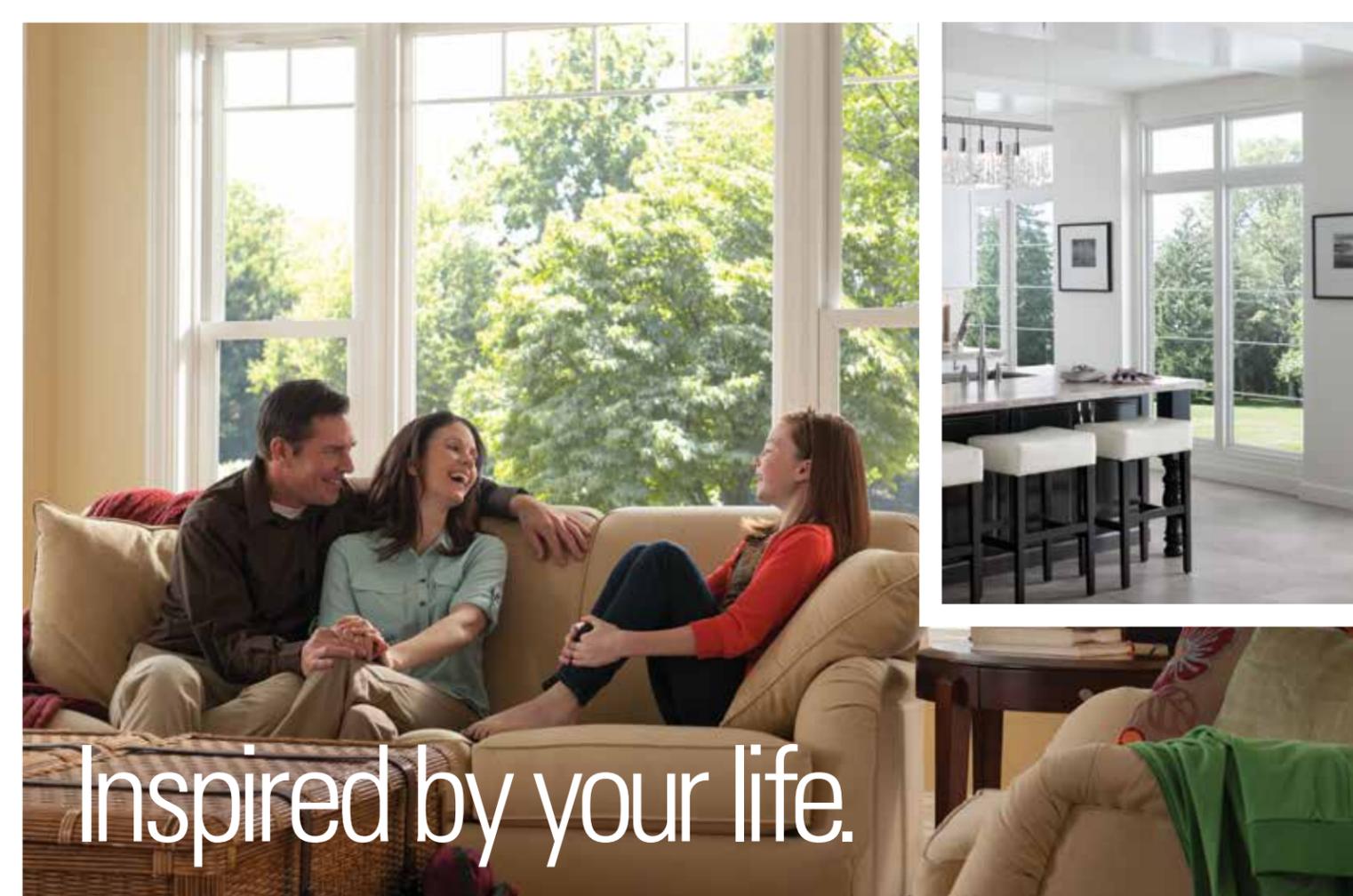




Window and Door Inspiration Guide





Inspired by your life.

Our **Impressions® 9800 replacement windows and doors** are custom built for your home and designed with you in mind. The way you live. Your personal style. How you want to spend your time. From the premium vinyl construction that offers low maintenance, long lasting beauty, to built-in energy efficiency and weather resistance that helps protect your home year after year—the 9800 series is the right addition to enhance your home. And for increased peace of mind, each Impressions 9800 window and door is backed by our **Double-Lifetime Limited Warranty and extensive Glass Breakage Warranty.**

Quality windows start with a quality company.

Trusted since 1946, we've built our reputation one window and door at a time by offering the type of care and commitment we believe every home deserves. Throughout the years, Simonton® has continued to develop innovative, energy-efficient products that our customers have come to trust.

Recognized for outstanding quality and service, our legacy of customer loyalty and satisfaction is second to none. So, when you choose Simonton, you're not only getting the ideal window for you and your home, you're also getting the peace of mind that comes from nearly 70 years of experience in the building products industry.



Choosing the right windows and doors has never been easier. Let this guide help inspire you as you're going through the selection process to find the ideal window and door for your home.

STEP one 1 | **Choose Your Operating Style:**
A wide variety of window and door styles provide functional options that are both stylish and smart.

STEP two 2 | **Consider a Unique Configuration:**
Combine functional windows and doors, a large picture window or exciting geometric to add unique style to your home.

STEP three 3 | **Choose Your Style Options:**
Choose from our Decorum® portfolio of popular exterior colors, interior colors, rich woodgrain laminates and custom hardware finishes, to create a custom style that fits your décor.

STEP four 4 | **Choose Your Grid and Glass Options:**
A selection of grid styles and patterns allow you to accentuate the architectural style of your home. Also, choose from an assortment of glass options that can help achieve maximum energy efficiency and offer increased privacy, security and sound dampening.



Inspired by your home
and architecture.



STEP 1 | Choose your operating style.

Simonton Impressions® offers a variety of operating styles to complement your home's architectural style and meet your needs. Whether you want a classic Double Hung or something more contemporary, the 9800 series has just what you are looking for.



DOUBLE HUNG

For a timeless look, choose the Double Hung, which is popular in Victorian, Craftsman and Colonial architecture. Both sash on Double Hung windows slide up and down vertically.

- Frame and sash design gives the appearance of a classic wood window..
- Easy cleaning from inside your home
- Sash raise and lower with ease



CASEMENT

The Casement features a hinged sash that opens outward. Casements are one of the most energy-efficient styles available for your home.

- Crank outward for maximum ventilation and easy cleaning
- Advanced locking system secures sash at multiple points with one, easy-to-use handle
- Flush mount crank handle and stainless steel hinge system.



AWNING

A top-hinged window, also called an Awning, swings outward for ventilation.

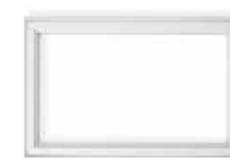
- Create a contemporary wall of light with a multi-unit Awning design
- Multi-point locking system secures the sash and creates a tight weather barrier.
- Streamlined flush mount crank handle and stainless steel hinge system.



SLIDER

Slider windows glide horizontally from side to side. Available in a 2- or 3-lite configuration, 3-lite Sliders have operable end vents with a center Picture window.

- Corrosion-resistant* rollers and roller track provide a lifetime of easy operation
- Lift-out sash can be removed for easy cleaning and maintenance



PICTURE

Picture windows are the most energy-efficient style available and are fixed – with no movable sash. Choose this style when to illuminate a room or provide an unobstructed view.

- Combine with a Double Hung or Casement for ventilation while adding character to your home



GEOMETRIC

Customize the look of your home with a stunning Geometric window. The dramatic options provide a distinctive look that will enhance any home.

- Select from a variety of optional grid patterns to create a unique look
- Available styles in Half-round, Quarter-round, Eyebrow, Circle, Octagon, Trapezoid, Pentagon and Hexagon



GARDEN

A Garden Window offers a unique design element and a little bit of the outdoors in year-round. Standard glass shelf provides space for plants or collectibles.

- Two side windows can be opened for ventilation
- Seat boards are available in white pine laminate or wood veneer in either oak or birch and can be painted or stained



BAY / BOW

Open up your home and bring the outside in with the addition of a Bay or Bow window. These styles expand a room and provides additional seating.

- Bay windows feature either Double Hung or Casement windows that flank a center Picture window in either 30- or 45-degree angles
- Bow windows feature windows mullied at 10-degree angles, which creates a rounded, more circular appearance than a Bay.
- Head and seat boards in oak or birch veneer can be painted or stained to match the interior of your home



PATIO DOOR

Redefine your living space with a sliding Patio Door. Large glass areas open up a room while allowing easy access to the outside.

- Increased safety with double-strength tempered glass
- Opens smoothly on corrosion-resistant* rollers
- Exterior keyed lock for maximum security
- Sidelites and transoms available for added light and character



◆ DESIGN TIP

Sunlight Affects Paint Color

When choosing a paint color, make sure you view a sample in the light of the room you are painting. The direction light flows into a room can add warm or cool tones to the color.



GARDEN DOOR

With a hinged Garden Door you can create an elegant entryway for your home.

- Available in center-hinge and French-hinge styles that swing in or out
- Solid brass handle with center bolt and keyed lock for increased safety

*Corrosion-resistant refers to use in normal weather conditions without excess salt and debris in the atmosphere. Corrosion of rollers may occur in coastal applications or in areas with extreme fluctuations in weather patterns.

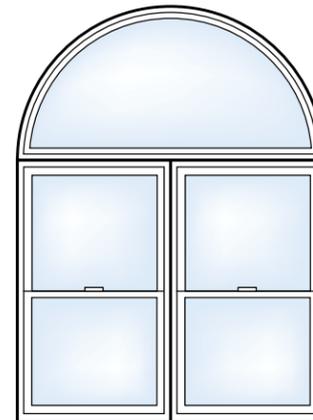
Inspired by life's unforgettable moments.

STEP two 2 | Consider a unique configuration.

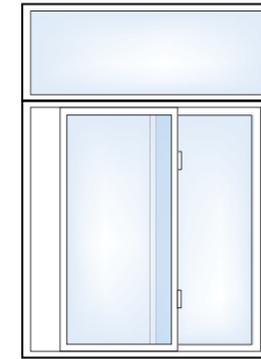
Transform your home with Impressions 9800 windows and doors by combining them into a unique configuration. Create a beautiful wall of Picture Windows to bring the outside in or a stunning Geometric configuration that adds unique style to your home. The possibilities are virtually endless, so dream big.



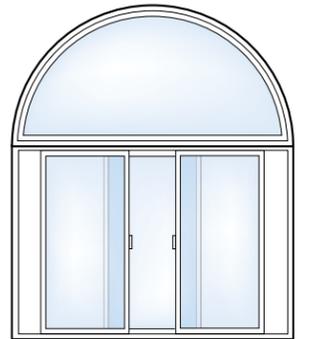
Stacked twin Casements perfectly replace the old windows in this historic home.



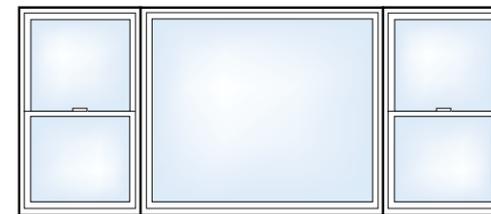
Two Double Hung windows mulled together with a Half-round Geometric window above.



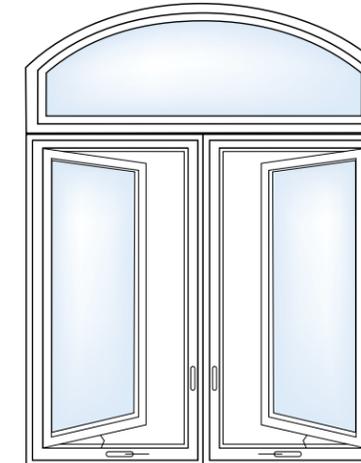
A 2-lite Slider topped with a Picture Window.



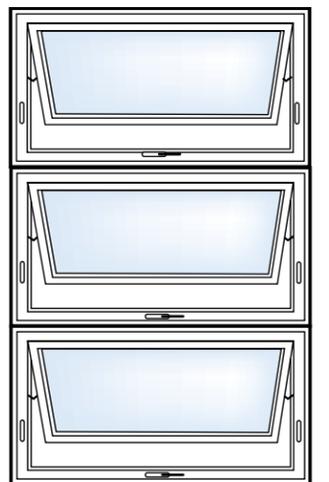
Half-round over a 3-lite Slider



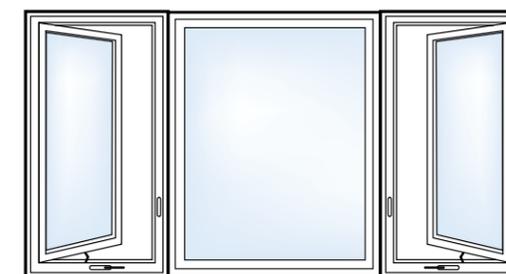
A Picture window mulled with two Double Hung windows.



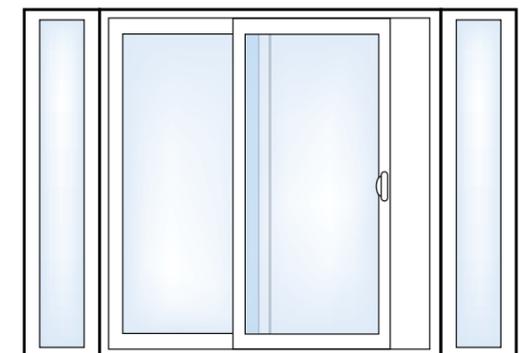
Two Casement windows with an Eyebrow with extended legs above.



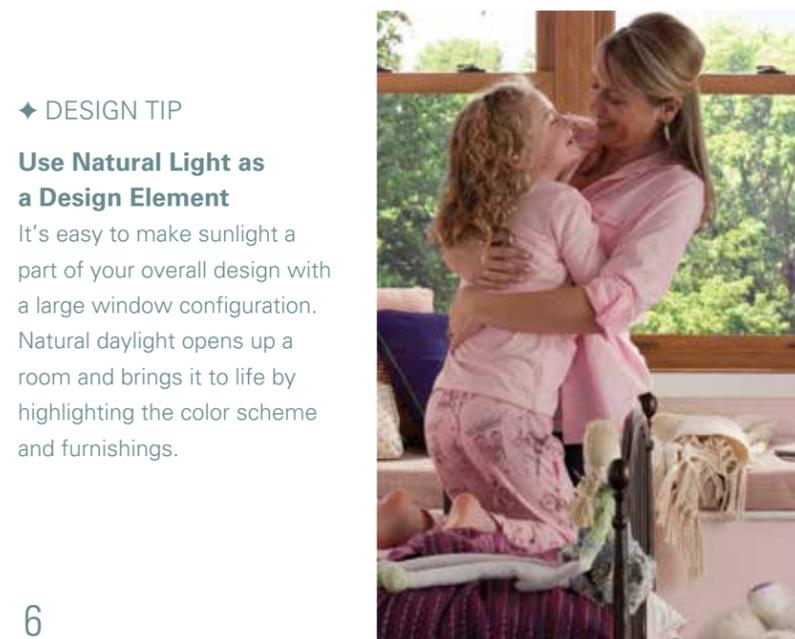
Three stacked Awning windows.



A Picture Window flanked by two Casements.



A sliding Patio Door flanked by Sidelites.



◆ DESIGN TIP

Use Natural Light as a Design Element

It's easy to make sunlight a part of your overall design with a large window configuration. Natural daylight opens up a room and brings it to life by highlighting the color scheme and furnishings.



Inspired to enhance your unique style.



STEP three 3 | Choose your style options.

Opening up a world of design possibilities, Simonton Impressions® offers Decorum®, a portfolio of popular style options that will enhance your home's unique character. Select from exterior colors, rich authentic interior woodgrain laminates and popular hardware options designed to match metal finishes unique to your home.



A brick exterior color adds stunning curb appeal.

Exterior and Interior Colors – Standard



Exterior Colors – Custom



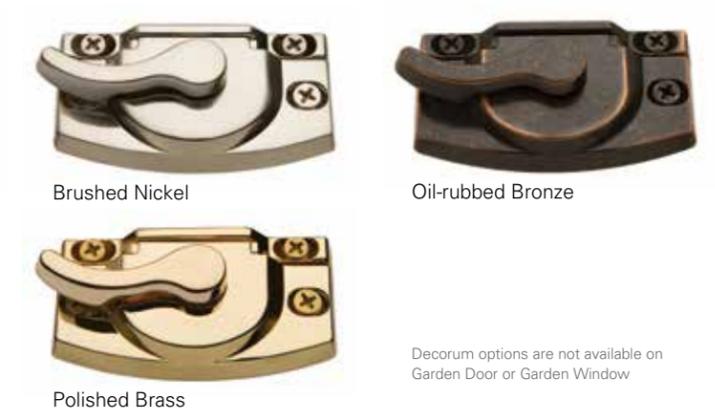
Interior Woodgrains – Custom



Hardware Finishes – Standard



Hardware Finishes – Premium



Decorum®
BY SIMONTON

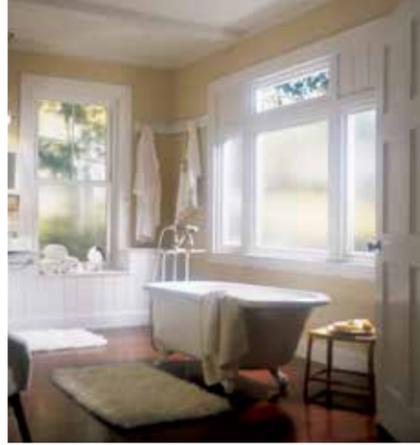
Whether you want to match your home's current style or change it entirely, the right style selections can go a long way. Choose an exterior color for instant curb appeal, add warmth to a room with a woodgrain interior or select hardware in distinct metal finishes that can coordinate with your drawer pulls, faucets and lighting.

Decorum options are not available on Garden Door or Garden Window

Inspired by the little things that make a big impact.

STEP four 4 | Choose your grids and glass.

The right grid pattern can transform the look of your home and accentuate its unique architectural style. From traditional to more contemporary, the perfect combination of grid pattern and style can help you create the look you want.

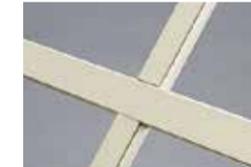


Obscure glass helps increase privacy, while allowing natural light into your home.

Between-the-glass Grid Styles



Flat White



Flat Tan



Sculptured Brass



Sculptured Antique Cherry



Sculptured White



Sculptured Tan

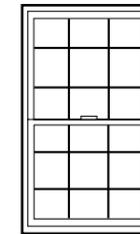


Sculptured Maple

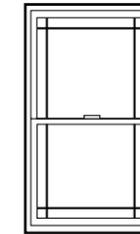


Sculptured Contemporary Oak

Grid Patterns



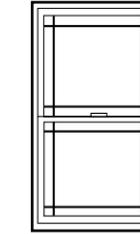
Colonial



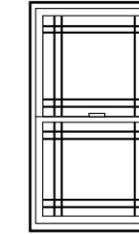
Perimeter



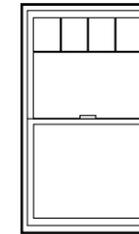
Double Perimeter



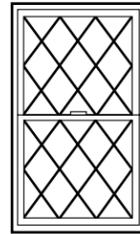
Prairie



Double Prairie



Victorian*



Diamond*

*Victorian and Diamond grid patterns are only available in flat grids

Specialty glass options are available that offer increased energy efficiency, as well as additional privacy, safety, security and reduction of unwanted sound from entering your home.

Glass Options



Laminated
Safety, Sound, Security
& UV Fade Protection



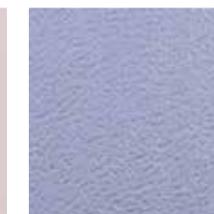
Tempered
Safety



Bronze Tint
Energy Efficiency



Grey Tint
Energy Efficiency



Obscure
Privacy



ProSolar® Shade
High Efficiency,
Solar Heat Gain Control
& UV Fade Protection

Inspired to make the comfort of home more comfortable.



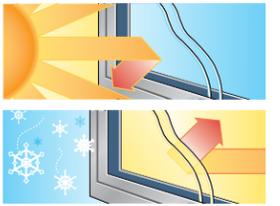
◆ DESIGN TIP

Decorate Naturally

Windows open up your home and allow you to take your decorating cues from the outdoors. Natural finish rugs, furnishings and colors schemes can create harmony between your room and your view.



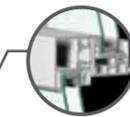
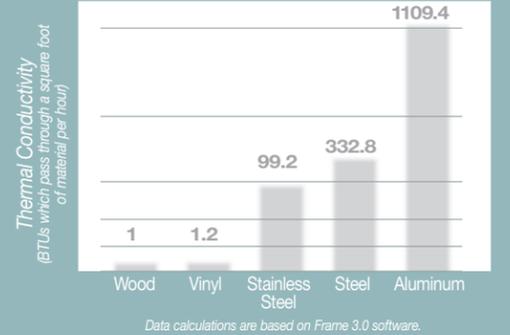
Each of our Simonton Impressions® 9800 windows and doors is designed with energy savings in mind. By choosing a Impressions 9800 product you're not only helping to reduce your heating and cooling costs; you're also keeping the outdoors in its place year-round.



Why Vinyl?

Simonton Impressions 9800 windows and doors are made from the highest quality vinyl that offers low maintenance, durability and energy efficiency. Vinyl is an excellent insulator and delivers a very low temperature transfer helping keep you comfortable all year long and your energy costs down. Its thermal properties are far superior to aluminum, steel and stainless steel windows and doors.

Energy Loss Through Window Materials



Keep the Elements at Bay. Our Lap-Lok® meeting rail overlaps and interlocks the sash to create a tight seal that virtually eliminates air and water infiltration



Consistent Temperature. The Intercept® spacer system's unique U-shaped design keeps glass warmer for increased efficiency and comfort, while flexing and contracting to reduce seal failure



Weather Barrier. Our exclusive triple-stepped, sloped Simonton Sill® forces water away from the window more quickly than flat, conventional sills to help protect your home from water infiltration, even in heavy rain



Energy Efficiency. ProSolar® Low E glass with Argon gas reduces temperature transfer to help lower energy costs and keep your home comfortable all year long. It also helps block ultraviolet rays that can fade carpet, photos and furniture.



Can be ordered to meet **ENERGY STAR®** guidelines for any region of the country and provide maximum efficiency, no matter where you live.



Sensor Glass®

Advanced Glass Packages that Deliver High Performance

9800 windows and doors are available with Sensor Glass® packages that combine advanced features like ProSolar® Shade glass, Super Spacer®, a triple-paned I.G. unit and laminated glass which help enhance efficiency, strength, sound reduction and security. Sensor Glass packages also carry a Lifetime Glass Breakage Warranty. Talk to your sales representative to determine which glass package will provide the best performance for your home.

Inspired to withstand everyday life.



◆ DESIGN TIP

Metal Finishes Enhance Style

Use metal accents to coordinate your furniture, drawer pulls, bathroom and kitchen fixtures. From oil-rubbed bronze to satin nickel, metal accents add style to traditional or contemporary room designs.

Every Simonton Impressions® 9800 window and door is manufactured under our stringent quality-control system. They're also backed by nearly 70 years engineering and innovation to ensure that the products you put in your home are durable and hassle-free.

AAMA Gold Certified

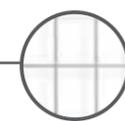


Simonton windows and doors are tested to the advanced AAMA Gold Label Certification Program. The Gold Certification is AAMA's highest level of testing with windows and doors being tested for thermal performance as well as air, water and structural integrity. The standard AAMA silver label only requires thermal testing.

Double-Lifetime Limited Warranty

Impressions 9800 windows and doors are backed by a Double-Lifetime Limited Warranty that covers vinyl, hardware, screens and glass units. In addition, 9800 products include a standard 20-year accidental Glass Breakage Warranty and products with any of the Sensor Glass® packages carry a Lifetime Glass Breakage Warranty.

Features that make caring for your windows simple



Grids located between the glass eliminate the need to dust or clean window grids



Tilt-in/lift-out sash on the Double Hung window allow both sides of the window to be cleaned from inside your home

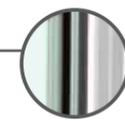


Low maintenance vinyl requires very little upkeep and won't rot, flake, peel, chip or require regular painting like wood windows

Designed for ease of use and lasting durability



The arched design of the color-matched **curved lift handles** provides a streamlined look



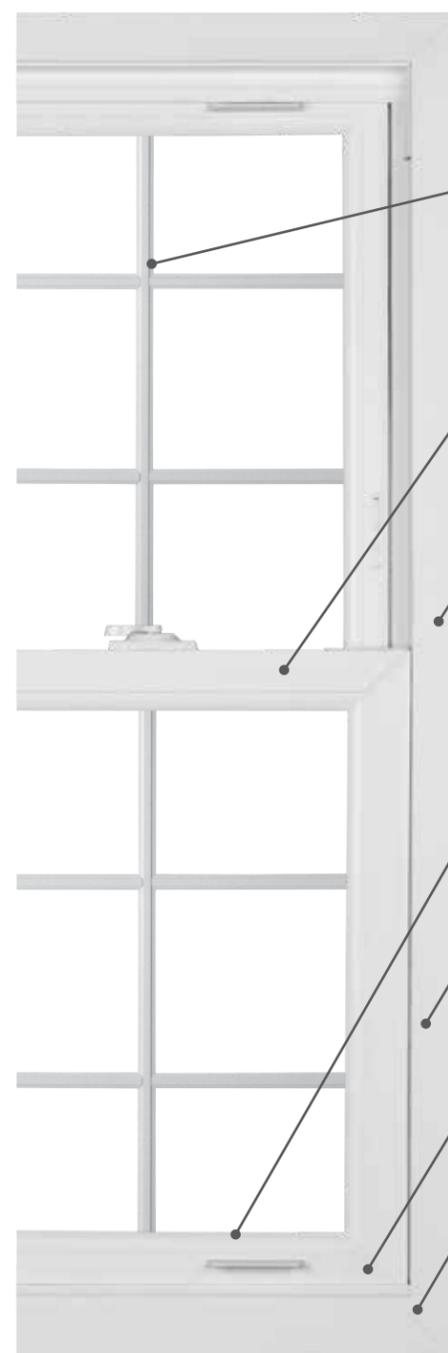
A **stainless steel constant force coil spring balance system**, allows you to easily move the window sash to any desired position, even after years of use



Our unique **Denny Clip™ pivot system** helps to maintain perfect sash alignment on Double Hung windows



Fusion-welded construction bonds each corner together to create a sturdy frame and sash that offers reliable strength and durability





For more information on Impressions® 9800 windows and doors, contact your local Simonton representative or, visit simonton.com today.



Corporate Headquarters:

3948 Townsfair Way, Suite 200, Columbus, Ohio 43219 | 1-800-SIMONTON (1-800-746-6686) | simonton.com

Join the conversation



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Simonton windows and doors are tested to the advanced AAMA Gold Label Certification Program. The Gold Certification is AAMA's highest level of testing with windows and doors being tested for thermal performance as well as air, water and structural integrity. The standard AAMA silver label only requires thermal testing. Simonton's Product Development Center is an ATI-certified lab site that enables us to perform thorough, in-house structural and thermal testing. An AAMA gold label certifies that the units assembled on the production lines are using the same process and components as the unit that was tested. Only the AAMA Gold Label indicates that. The product underwent testing based on the stringent requirements of the ANSI/AAMA/NWDA101/1.S.2 and AAMA/WDMA/CSA 101/1.S.2/A440-05 industry standards. Certification to AAMA506/conforms to requirements of ASTM E 1886 & 1996. These tests were performed at an independent AAMA-accredited testing laboratory. An Independent (third-party) Validator through two unannounced plant inspections each year has continuously monitored the product production for compliance. ©2015 Simonton Building Products, Inc. Printed in U.S.A.